

Application Serial No. 10/508,886  
Client/Matter No. 5404/91

**In the Claims:**

Please amend Claim 1, and add Claim 3. The changes in these Claims are shown with ~~strike-throughs~~ for deleted matter and underlines for added matter. A complete listing of the claims, with proper claim identifiers, is set forth below.

1. (Currently Amended) A union fabric obtained by co-weaving:  
a fiber yarn (A) that has, as a principal component, a halogen-containing flame resistant fiber including 25 to 50 parts by weight of an antimony compound in 100 parts by weight of an acrylic based copolymer consisting of 30% to 70% by weight of acrylonitrile, 30% to 70% by weight of a halogen-containing vinyl based monomer and 0% to 10% by weight of a vinyl based monomer copolymerizable therewith; and  
a compound yarn (B) consisting of a cellulosic fiber (b-1) and a fiber melting at temperatures of 200 degrees C to 400 degrees C (b-2) which covers around the halogen-containing flame resistant fiber to improve heat resistance of fabric and flame resistance in combustion;  
said fiber yarn (A) comprising 30% to 70% by weight of the union fabric and said compound yarn (B) comprising 70% to 30% by weight of the union fabric wherein the total weight of the fabric is 100%;  
said co-woven fabric being flame resistant to an extent sufficient to pass France's Class M1 in the NF-P 92-503 Combustion Test.
2. (Original) The flame resistant union fabric according to Claim 1, wherein the cellulosic fiber (b-1) is at least one kind selected from a group consisting of cotton, hemp, rayon, polynosic, cupra, acetate, and triacetate.
3. (New) The union fabric according to claim 1, wherein the fiber melting at temperatures of 200 degrees C to 400 degrees C (b-2) is a polyamide fiber.